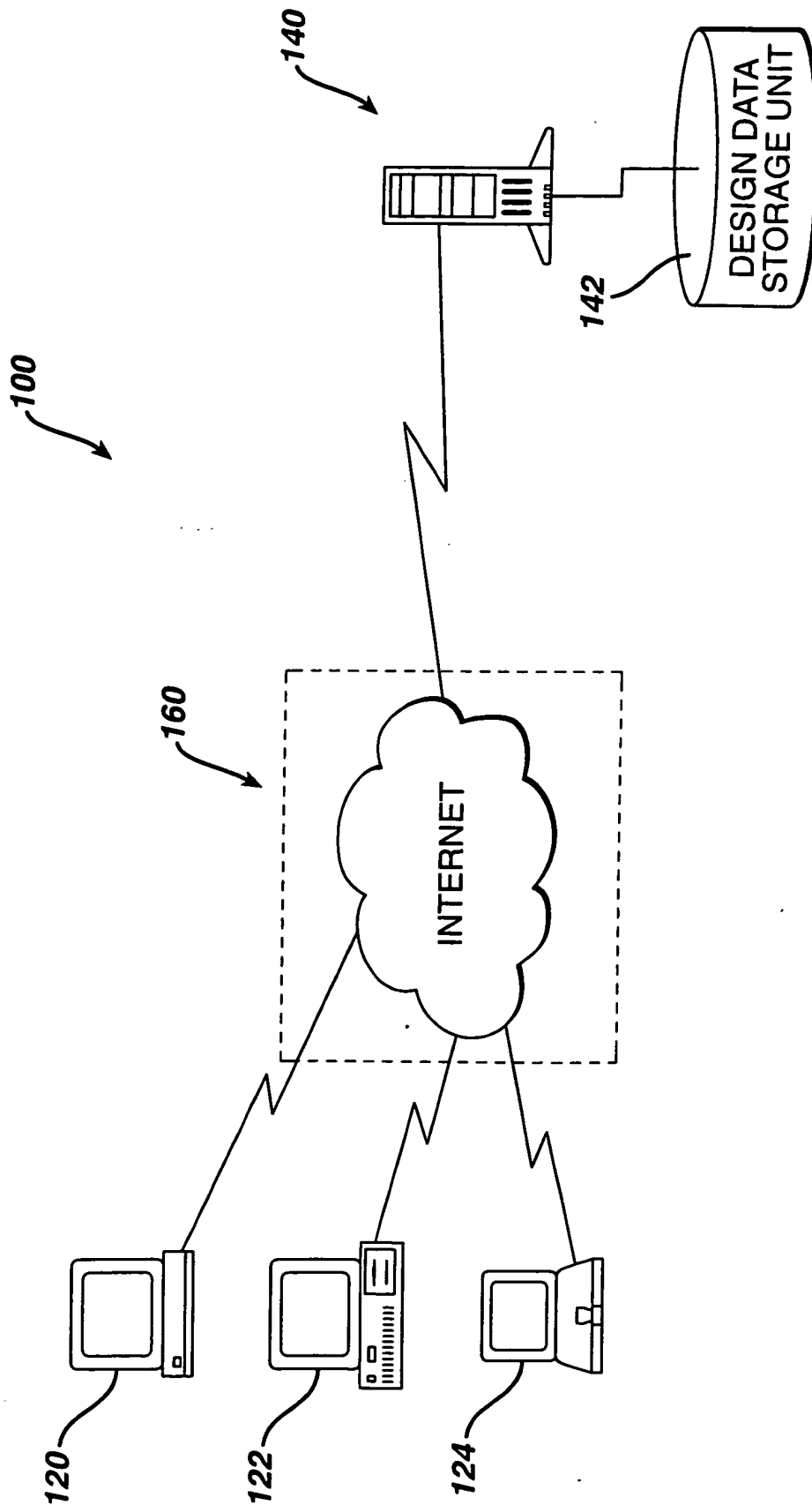


DRAWINGS ACCEPTED E.G. 3/21/04 PART OF #5

Replacement Sheet



FIG. 1

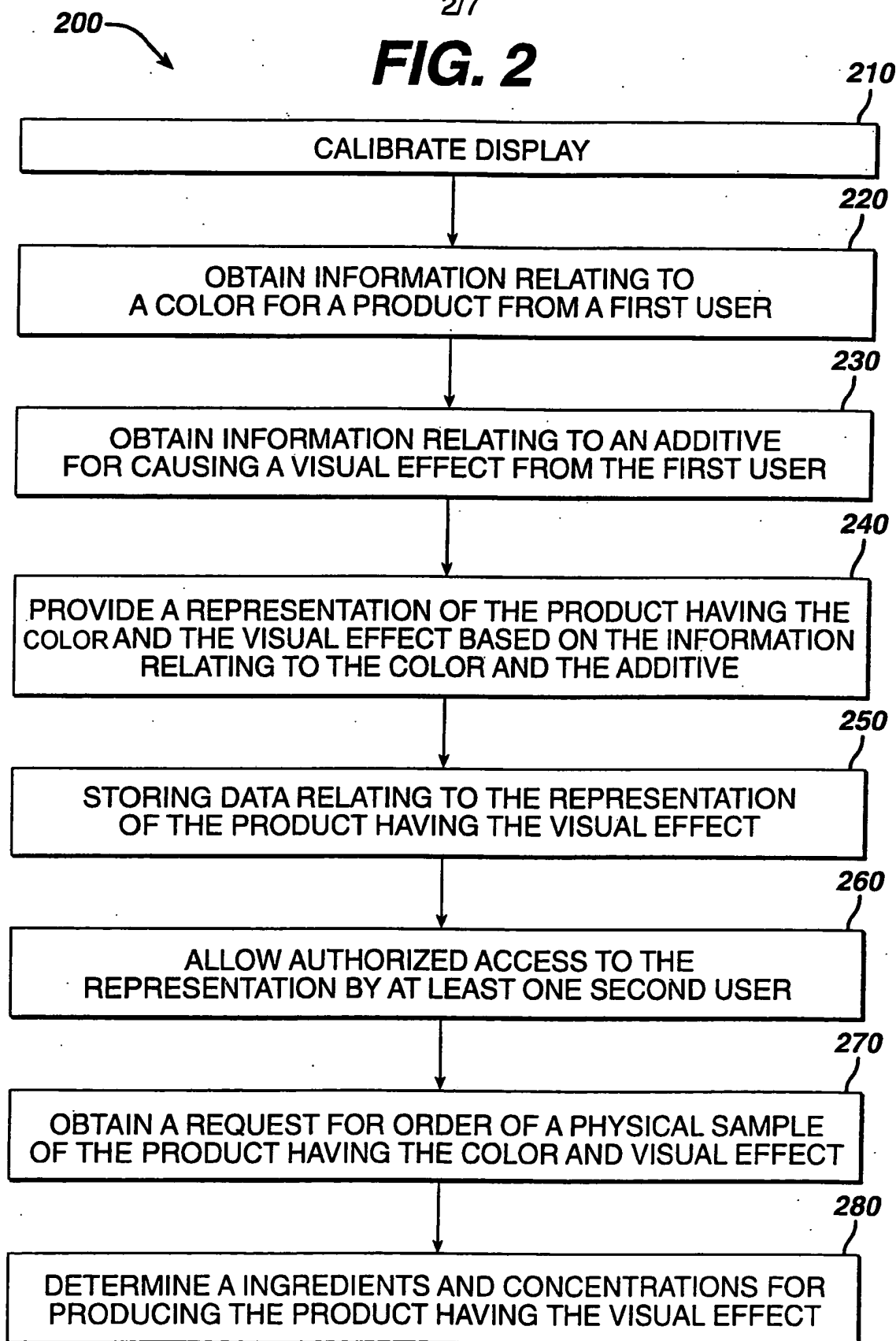




# Replacement Sheet

27

**FIG. 2**



# Replacement Sheet

FIG. 3

300

302

Calibrate Project Color Opacity Flake Options File Order

Plastic Type: CYCOLAC 330

310

Color Space: 320 HSB 350

Hue: 322 157.18 340

Sat: 107.1 342

Bright: 150.0 344

321

STANDARD 360

CUSTOM 362

CUSTOM 364

370

Render Find Retile Delete Tile Add to Order

# Replacement Sheet

FIG. 4

400

CalibrateProjectColorOpacityFlakeOptionsFileOrder

Flake Type: Small Silver Flat

Flake Level: low high

410

420

430

440

450

460

470

480

490

Render

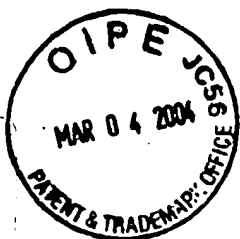
Find

Show Knit Line

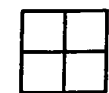
Retile

Delete Tile

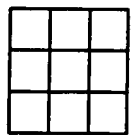
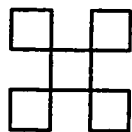
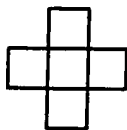
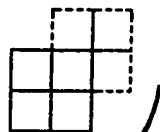
Add to Order



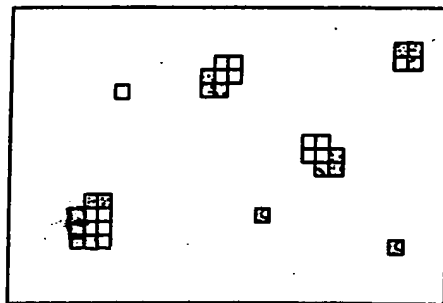
**FIG. 5**



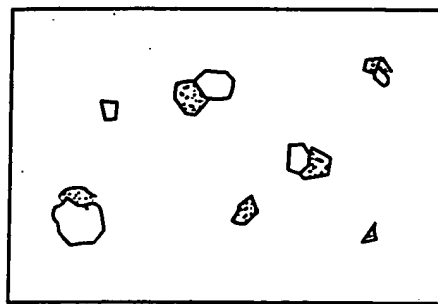
**FIG. 6**



**FIG. 8**



**FIG. 7**



# Replacement Sheet

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FIG. 9

900

902

904 906

Calibrate Project Color Opacity Flake Options File Order

☒ Opaque  
☐ Transparent  
☐ Translucent

Diffuser Type:

Diffuser Level: 930  
low high

Part Thickness: 940  
 6

Tile to Back Image Distance: 950  
 10  
☐ inches  
☒ millimeters

Back Image: 960  
 wires

Render Find

970

Retile Delete Tile Add to Order

910

920

930

940

950

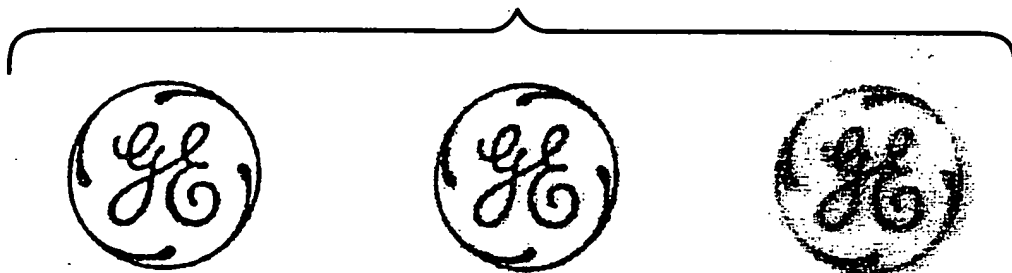
960



# Replacement Sheet

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**FIG. 10**

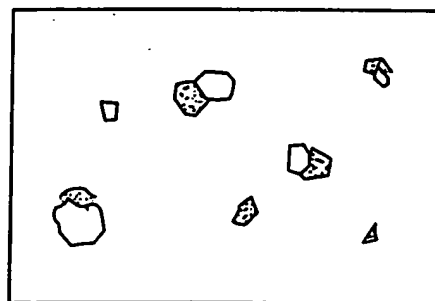
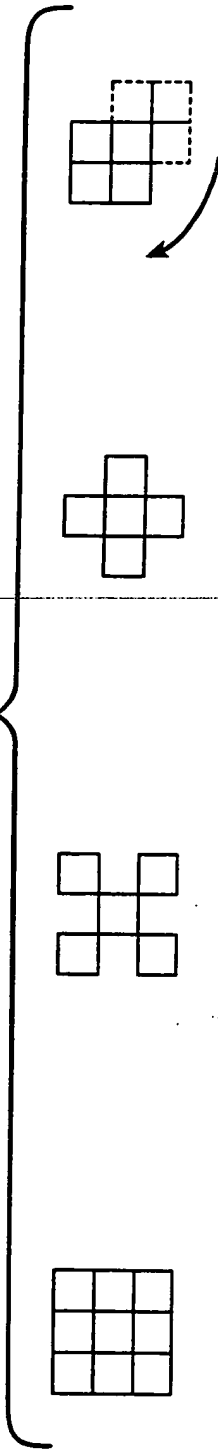


Annotated Sheet Showing Changes

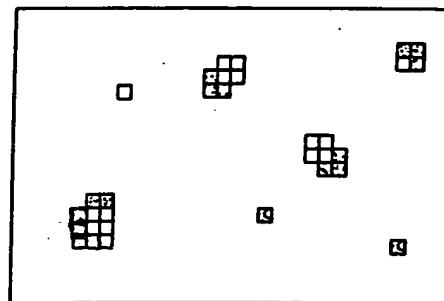
**FIG. 5**



**FIG. 6**



**FIG. 7**



**FIG. 8**